

2.2.2.



Metric Fittings 45°



Industry generally cut in half 90° bends

Welded 45° degree Bend - in
acc. DIN11852

DN	O/D mm	wall thick mm		Radius mm	weight kgs
32	35	1.5	**	55	0.04
80	84	2.0		126	0.30
100	104	2.0	**	100	0.58
125	129	2.0	**	188	0.93
150	154	2.0	**	225	1.35
200	204	2.0	**	300	2.34
250	254	2.0		350	

AISI 304L
40062
*
40069
40070
40071
40072
33458

AISI 316L
50062
28070
50069
50070
50071
50072
28075