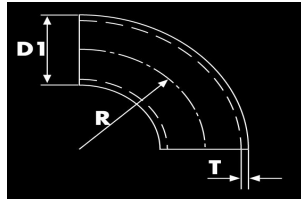


Metric Fittings 90°

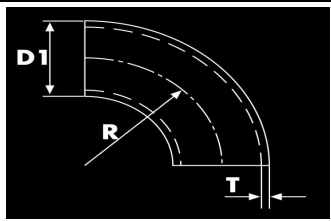


Welded 90° degree Bend (Radius=1.5x D) EN10253-4 type A

DN	D1 mm	T mm	R mm	weight kgs
15	18	1.5	27	0.02
25	28	1.5	50	0.05
32	35	1.5	55	0.08
40	43	1.5	60	0.15
40	44	2.0	60	0.2
50	53	1.5	70	0.22
50	54	2.0	75	0.28
65	69	2.0	97.5	0.49
80	83	1.5	120	0.6
80	84	2.0	120	0.8
100	103	1.5	150	0.9
100	104	2.0	150	1.2
100	106	3.0	150	1.8
125	128	1.5	187.5	1.4
125	129	2.0	187.5	1.88
150	153	1.5	225	2
150	154	2.0	225	2.68
150	156	3.0	225	4
200	203	1.5	300	3.57
200	204	2.0	300	4.76
250	256	3.0	375	11.13
300	306	3.0	450	16.1
350	356	3.0	525	22.3
400	406.4	3.0	610	29.3

** supplied in accordance with Hygienic DIN11852

AISI 304L Part No	AISI 316L Part No
*	20046
40040	50040
40042	50042
*	21020
20097	20098
40046	50046
20111	20112
20129	20130
*	*
20143	20144
*	*
20157	20158
*	*
*	*
20173	20174
*	*
14026	20190
20193	20194
*	*
14028	14029
EU Group stock	EU Group stock
EU Group stock	EU Group stock
EU Group stock	EU Group stock
EU Group stock	EU Group stock



Welded 90° degree Bend (Radius=ID+100mm)

DN15 - DN250: acc EN10253-4 type A
DN300 <: acc EN10253-3 type A

DN	D1 mm	T mm	R mm	weight kgs
100	104	2.0	200	1.6
100	106	3.0	200	2.4
125	129	2.0	225	2.2
125	131	3.0	225	3.4
150	154	2.0	250	3
150	156	3.0	250	4.5
200	204	2.0	300	4.8
200	206	3.0	300	7.2
250	254	2.0	350	7
250	256	3.0	350	10
300	304	2.0	400	9.6
300	306	3.0	400	14
350	356	3.0	450	19
400	406	3.0	500	24
450	457	3.0	550	35.5
500	506	3.0	600	35
500	508	4.0	600	48
600	606	3.0	700	66.88

AISI 304L Part No	AISI 316L Part No
20249	20250
*	*
20255	20256
*	*
20261	20262
20265	20266
14028	14029
20273	20274
20275	20276
20279	20280
33441	33421
20285	20286
20291	20292
20291	20296
20299	20300
20301	20302
*	*
20386	20387